

ABSTRACT OF THE DISCLOSURE

This invention aims at preventing a peeling phenomenon occurring on the surface of a foamed product. In order to achieve this object, an

5 injection-molded product formed in accordance with injection molding by mixing a foaming agent in a molding resin material, is formed by molding using a mold having a heat insulating material on a surface of its cavity forward in a moving direction of a portion

10 where the molding resin material molten and injected for forming the molded product has an injection speed of at least 1.5 m/sec to 2,000 m/sec in the cavity of the mold.